

# **MPC-W Water-Cooled Chillers**

15-136 Tons

# COMPACT WATER-COOLED CHILLERS

# When maximum uptime and lowest TCO matter most

#### RELIABILITY

The MPC-W range of chillers is manufactured using the highest quality components. All components must pass a rigorous test cycle before being selected for production use.

All MPC-W chillers are certified by ETL to be in compliance with UL and CSA standards and are CE certified. The combination of innovative design, premium components, and universal certification yields a final product worthy of the most demanding cooling applications.

#### **FLEXIBILITY**

Process cooling and HVAC heat loads are dynamic and sometimes unpredictable. The MPC-W range offers capacity control models with one, two, and four compressors allow for staging in conjunction with cycling.

Motivair's MPC-W chillers have the most compact foot print available in today's market. The chiller range fits through standard width doors and is able to fit in a standard freight elevator to add to the ease of installation.

To further enhance system efficiency, explore the 100% series heat recovery option to provide simultaneous heating and cooling for your HVAC system. Heat recovery can be utilized for VAV re-heat as well as boiler pre heat. Hot water temperatures are available up to 140°F.

## LOWEST TOTAL COST OF OWNERSHIP

- Microprocessor & PLC controls
- Single Point Power

- Electronic expansion valve
  - Optional series heat recovery
- Optional water source heat pump operation
- Optional integrated pump
- Optional integrated tank
- Optional sound attenuation

MPC-W chillers are designed for simplicity and ease of use.

OUR BUSINESS IS COOLING YOURS<sup>™</sup>

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# **Advanced Controls**

### THE MICROPROCESSOR

The standard Motivair microprocessor controller is a very powerful, yet user-friendly device. It offers a wide range of standard controls and alarms to suit any chiller application. It can control up to 4 stages of cooling in the chiller.

Optional communication features include a serial card connection to a remote PC and a full-feature, remote wall-mounting controller, connected via an RS485 cable up to 500 feet away.

For those applications requiring up to 8 cooling stages, and/or a higher level of remote communication, the PC05 advanced PLC system is available from the MPC 2200 and above.

| Standard Features & Alarms            | XR-30C | Micro Chiller 2SE | PC05 |
|---------------------------------------|--------|-------------------|------|
| Highly visible digital display        | х      | Х                 | Х    |
| Multi-character LCD display           |        |                   | Х    |
| Remote start/stop relay               |        | Х                 | Х    |
| General alarm relay                   |        | Х                 | Х    |
| Supply water temp. display            | х      | Х                 | Х    |
| Return water temp. display            |        | Х                 | Х    |
| Adjustable water set point            | х      | Х                 | Х    |
| Adjustable alarm set points           | х      | Х                 | Х    |
| °F/°C adjustable                      | х      | Х                 | Х    |
| Manual alarm reset                    | х      | Х                 | Х    |
| High refrigeration pressure alarm     |        | Х                 | Х    |
| Low refrigeration pressure alarm      |        | Х                 | Х    |
| Freeze alarm                          | х      | Х                 | Х    |
| Phase/Voltage alarm                   |        | х                 | Х    |
| High water temperature alarm          | х      | Х                 | Х    |
| Low water temperature alarm           | х      | Х                 | Х    |
| Adjustable anti-compressor            |        |                   |      |
| short cycle feature                   |        | X                 | Х    |
| Low water/glycol flow alarm           |        | Х                 | Х    |
| Compressor overload alarm             |        | Х                 | Х    |
| RS 232/RS 485 communication           |        | consult factory   | Х    |
| Ethernet communication                |        |                   | Х    |
| LON, BACNET, MODBUS communication     |        | consult factory   | Х    |
| Optional remote wall mount controller |        | Х                 | х    |

| MPC model     | Standard          | Optional          |
|---------------|-------------------|-------------------|
| MPC 0005-0010 | XR-30C            | N/A               |
| MPC 0150-0300 | XR-30C            | Micro Chiller 2SE |
| MPC 0500-1500 | Micro Chiller 2SE | N/A               |
| MPC 2200-9000 | Micro Chiller 2SE | PC05              |
|               |                   |                   |





PC05 Display



All MPC-W controllers feature a plug-in wiring harnesses, so they can be quickly and easily changed without tools.

# **Application Defined Features & Options**



## WATER-COOLED CHILLERS

The MPC-W chillers can be applied to a wide range of commercial and industrial applications. Some common applications for MPC-W chillers include:

- Multipurpose HVAC
- IT Rooms
- Pharmaceutical Mfg.
- Oncology Machines
- Surgical Suites

- MRI Machines
- CT Scan Machines
- Plastics Processing
- Printing Processes
- Hydraulic Cooling
- Welding Machines
- Lasers
- Metal Spraying
- Food Processing

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### **COMPACT FOOTPRINT**

The Motivair MPC-W chillers contain one or multiple scroll compressors, an electronic expansion valve, brazed plate evaporator(s), brazed plate condenser(s), filter dryer (per circuit), and a full charge of R-410a refrigerant. Market demand for optimum efficiency and space optimization makes the MPC-W the ideal choice for your water cooled chiller application.

Motivair's extensive list of available options makes a tailored selection easier than ever. Include a storage, tank and circulation pump combined with chiller single point power to significantly reduce your cost of installation while maximizing available space.



#### SCROLL COMPRESSORS

Multiple high efficiency scroll compressors with R-410A refrigerant.

Designed to operate at high efficiency across the entire operating range with lower sound and vibration than traditional compressors. Unique scroll compressor design allows for resistance to liquid slugging. VFD options available on select models.



# FEATURES

- Industry's smallest footprint
- R-410A environmental friendly refrigerant
- High efficiency, stainless steel, brazed plate evaporators
- High efficiency, stainless steel, brazed plate condensers
- Condenser water regulating valve
- Robust industrial mainframe
- Removable access panels for easy service & maintenance
- Powerful, easy to use, non-proprietary micro-processors - "plug & play"
- Standard highpressure and lowpressure refrigeration gauges 5 tons and above.

- ADDITIONAL FEATURES
- Total Series Heat Recovery
- Water Source Heat Pump
- Desuperheater

- Low leaving fluid (20°F)
- Laser (+/- 1 °F) temperature controls
- Simplex or Duplex pump package
- Castors for portability

- Optional shell and tube evaporator
- Optional shell and tube condenser
- Optional thermal storage reservoir
- Optional remote air cooled condesner

# **MPC-W SPECIFICATIONS**

| UNIT MODEL<br>SCROLL COMPRESSOR                            | MPCW       | 2200    | 2800  | 3000  | 3500  | 4000  | 4500  | 5000  | 5500  | 5800  | 6000    | 6500  | 6800  | 8000  | 8500  | 9000  | 9200  | 9500  | 9800  |
|--|------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|---------|-------|-------|-------|-------|-------|-------|-------|-------|
| Cooling Capacity*  | Tons       | 16.2    | 18.7  | 22.0  | 24.1  | 27.9  | 32.7  | 37.4  | 42.5  | 47.5  | 53.9    | 62.1  | 65.8  | 74.9  | 83.7  | 93.3  | 103.2 | 120.6 | 136.5 |
| Refrigerating Circuit                                      | Qty        | 1       | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1       | 1     | 2     | 2     | 2     | 2     | 2     | 2     | 2     |
| Scroll Compressor  | Qty        | 2       | 2     | 2     | 2     | 2     | 2     | 2     | 2     | 2     | 2       | 2     | 4     | 4     | 4     | 4     | 4     | 4     | 4     |
| Capacity Steps Per Compressor                              | Qty        | 2       | 2     | 2     | 2     | 2     | 2     | 2     | 2     | 2     | 2       | 2     | 4     | 4     | 4     | 4     | 4     | 4     | 4     |
| EVAPORATOR TYPE  | Туре       |         |       |       |       |       |       |       |       | Braze | d Plate |       |       |       |       |       |       |       |       |
| Evaporator Quantity  | Qty.       | 1       | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1       | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1     |
| Pressure Drop  | PSI        | 7.4     | 6.2   | 3.8   | 4.5   | 5.9   | 4.6   | 5.9   | 5.1   | 6.4   | 6.5     | 6.7   | 3.0   | 3.9   | 4.9   | 5.9   | 7.4   | 7.4   | 7.4   |
| Water Flow   | GPM        | 43.1    | 49.3  | 58.6  | 63.8  | 74.0  | 86.7  | 99.5  | 112.7 | 125.9 | 143.1   | 165.1 | 175.7 | 199.4 | 222.8 | 247.4 | 273.9 | 320.1 | 362.8 |
| CONDENSER TYPE   | Туре       |         |       |       |       |       |       |       |       | Braze | d Plate |       |       |       |       |       |       |       |       |
| Condenser Quantity   | Qty.       | 1       | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1       | 1     | 2     | 2     | 2     | 2     | 2     | 2     | 2     |
| Pressure Drop  | PSI        | 6.2     | 2.2   | 2.9   | 3.5   | 3.2   | 4.5   | 4.5   | 5.8   | 7.4   | 5.8     | 6.7   | 2.8   | 3.6   | 4.5   | 5.7   | 7.0   | 6.2   | 8.0   |
| Water Flow   | GPM        | 51.1    | 58.6  | 68.7  | 76.2  | 88.1  | 103.0 | 118.9 | 134.7 | 151.0 | 170.4   | 195.9 | 103.5 | 118.0 | 132.5 | 148.8 | 164.2 | 191.1 | 216.2 |
| SERIES HR TYPE   | Туре       |         |       |       |       |       |       |       |       | Braze | d Plate |       |       |       |       |       |       |       |       |
| Series HR Quantity   | Qty.       | 1       | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1       | 1     | 1     | 1     | 1     | 1     | 1     | 1     | 1     |
| Capacity Heat recovery in series                           | Tons       | 15.6    | 17.9  | 21.0  | 23.2  | 26.8  | 31.5  | 36.2  | 41.2  | 46.1  | 52.0    | 59.9  | 63.1  | 72.2  | 81.1  | 90.6  | 100.5 | 116.7 | 132.2 |
| In/out Water Temperature                                   | °F         |         |       |       |       |       |       |       |       | 104   | °/115°  |       |       |       |       |       |       |       |       |
| Water Flow   | GPM        | 40.4    | 46.3  | 54.4  | 60.0  | 69.2  | 81.5  | 85.2  | 105.7 | 118.9 | 134.8   | 155.0 | 136.9 | 156.7 | 176.1 | 198.1 | 218.8 | 255.4 | 287.1 |
| Pressure Drop  | PSI        | 3.9     | 1.3   | 1.9   | 2.2   | 2.3   | 2.8   | 2.8   | 3.6   | 4.6   | 3.6     | 4.2   | 4.6   | 6.1   | 7.5   | 3.6   | 4.4   | 5.9   | 6.2   |
| Cooling capacity active recovery                           | Tons       | 14.4    | 16.5  | 19.4  | 21.2  | 24.6  | 29.0  | 33.1  | 37.5  | 42.0  | 48.0    | 55.2  | 58.4  | 66.2  | 73.9  | 82.5  | 91.7  | 107.3 | 121.2 |
| "MPC-W NOISE DATA (No Pump)<br>Sound Pressure Level @ 3ft" | dB(A)      | 64      | 63    | 65    | 65    | 66    | 72    | 72    | 71    | 74    | 74      | 74    | 75    | 75    | 74    | 77    | 77    | 77    | 81    |
| Electrical supply  | V/Ph/Hz    |         |       |       |       |       |       |       |       | 460/  | 3/60    |       |       |       |       |       |       |       |       |
| Max abs. Current   | Amps       | 40      | 49    | 51    | 57    | 69    | 75    | 81    | 87    | 95    | 103     | 120   | 143   | 155   | 167   | 183   | 183   | 233   | 267   |
| Max LRC  | Amps       | 123     | 139   | 147   | 150   | 178   | 215   | 266   | 272   | 319   | 327     | 365   | 282   | 340   | 352   | 407   | 407   | 478   | 512   |
| OPTIONAL PUMP (EVAPORATOR)                                 |            |         |       |       |       |       |       |       |       |       |         |       |       |       |       |       |       |       |       |
| Available Pump Pressure (external to chiller) PSI          |            | 28.9    | 27.1  | 24.7  | 24.2  | 23.2  | 21.8  | 27.8  | 26.7  | 23.1  | 27.4    | 24.2  | 28.3  | 24.7  | 21.2  | 27.1  | 26.3  | 22.9  | 28.9  |
| Pump Power   | HP         | 2       | 2     | 2     | 3     | 3     | 3     | 4     | 4     | 4     | 5       | 5     | 5     | 5     | 5     | 7     | 10    | 10    | 12    |
| Pump Current   | Amps       | 2.9     | 2.9   | 2.9   | 4.1   | 4.1   | 4.1   | 5.7   | 5.7   | 5.7   | 6.8     | 6.8   | 6.8   | 6.8   | 6.8   | 9.8   | 12.8  | 12.8  | 15.7  |
| MPC-W WITHOUT ACCESSORIES - DIMEN                          | ISIONS & W | /EIGHTS |       |       |       |       |       |       |       |       |         |       |       |       |       |       |       |       |       |
| MPC-W Length   | in         | 39.4    | 39.4  | 39.4  | 43.7  | 43.7  | 43.7  | 43.7  | 43.7  | 43.7  | 43.7    | 43.7  | 118.1 | 118.1 | 118.1 | 118.1 | 118.1 | 118.1 | 118.1 |
| MPC-W Width  | in         | 19.7    | 19.7  | 19.7  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8    | 26.8  | 34.6  | 34.6  | 34.6  | 34.6  | 34.6  | 34.6  | 34.6  |
| MPC-W Height   | in         | 47.2    | 47.2  | 47.2  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9    | 66.9  | 72.8  | 72.8  | 72.8  | 72.8  | 72.8  | 72.8  | 72.8  |
| Weight (Shipping)  | lbs        | 880     | 990   | 1089  | 1166  | 1430  | 1540  | 1683  | 1859  | 2090  | 2420    | 2750  | 3256  | 3366  | 3696  | 3784  | 4136  | 4356  | 4730  |
| MPC-W SERIES HR-DIMENSIONS & WEIG                          | HTS        |         |       |       |       |       |       |       |       |       |         |       |       |       |       |       |       |       |       |
| MPC-W Length   | in         | 83.1    | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1    | 83.1  | 149.6 | 149.6 | 149.6 | 149.6 | 149.6 | 149.6 | 149.6 |
| MPC-W Width  | in         | 26.8    | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8    | 26.8  | 41.5  | 41.5  | 41.5  | 41.5  | 41.5  | 41.5  | 41.5  |
| MPC-W Height   | in         | 66.9    | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9    | 66.9  | 80.7  | 80.7  | 80.7  | 80.7  | 80.7  | 80.7  | 80.7  |
| Weight (Transport)   | lbs        | 946     | 1122  | 1232  | 1298  | 1606  | 1694  | 1870  | 2046  | 2266  | 2706    | 3080  | 4400  | 4510  | 4840  | 4950  | 5060  | 5104  | 5170  |
| MPC-W WITH PUMP -DIMENSIONS & WE                           | IGHTS      |         |       |       |       |       |       |       |       |       |         |       |       |       |       |       |       |       |       |
| MPC-W Length   | in         | 83.1    | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1  | 83.1    | 83.1  | 118.1 | 118.1 | 118.1 | 118.1 | 118.1 | 118.1 | 118.1 |
| MPC-W Width  | in         | 26.8    | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8  | 26.8    | 26.8  | 34.6  | 34.6  | 34.6  | 34.6  | 34.6  | 34.6  | 34.6  |
| MPC-W Height   | in         | 66.9    | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9  | 66.9    | 66.9  | 72.8  | 72.8  | 72.8  | 72.8  | 72.8  | 72.8  | 72.8  |
| Weight (Transport)   | lbs        | 1, 124  | 1,279 | 1,323 | 1,499 | 1,896 | 2,006 | 2,337 | 2,513 | 2,668 | 2,910   | 3,086 | 3,638 | 3,924 | 4,189 | 4,519 | 4,696 | 4,850 | 5,247 |

(1) Cooling mode: evaporator water temperature in/out 12/7°C; Condenser water temperature in/out 30/35°C

(2) Free field sound pressure level taken at 1 m from the unit and 1,5 m from its base, compressors side and full operating unit without hydronic module. The sound pressure level may change according to the various installation and has a +/- 3 dB(A) tolerance according

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#### **MLC & MLC-FC**

60-500 tons air-cooled, water-cooled & split system chillers for industrial or HVAC applications. Available Integrated Free-Cooling.



#### **MLC-SC AIR-COOLED SCROLL CHILLERS**

100 – 285 tons air-cooled with scroll compressors to accommodate a wide range of operating points and customization for today's advanced industrial manufacturing and mission critical environments. Available Integrated Free-Cooling.



PTS

Pump/Tank Stations for chillers and cooling systems. Standard and custom designs available.



#### MFC

Closed loop dry-coolers for process cooling and remote "Free-Cooling" applications.



#### **CHILLED DOOR® RACK COOLING SYSTEM**

Advanced server rack cooling system fits any standard or OEM computer rack. Removes up to 75 kW of server heat per door.



#### CDU

The Coolant Distribution Unit (CDU) provides 100% sensible cooling up to 1.25MW, depending on the model. For use with the ChilledDoor® or other IT cooling systems.

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